

# Forma 5

TECHNICAL FEATURES

**IN**

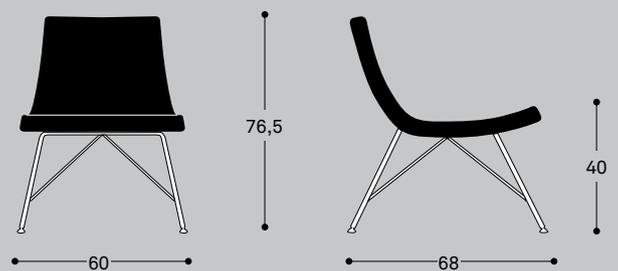


# RECEPTION SEAT



## DIMENSIONS

Height	76,5 cm
Seat height	40 cm
Width	60 cm
Depth	68 cm
Weight	12,69 kg
Fabric meters	1,9 m



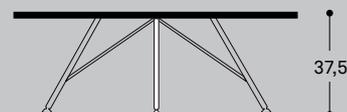
Dimensions in centimeters

# TABLE



## DIMENSIONS

Height	37,5 cm
Diameter Ø	80 cm
Weight	12,50 kg



Dimensions in centimeters

## ELEMENTS DESCRIPTION

### SHELL

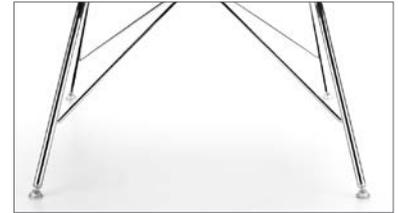
11 mm thick cold laminated steel solid rod metal structure. Crowns included to anchor the structure. The set is covered by a 5 cm thick upholstered high density injected foam, 60 kg/m<sup>3</sup>.



Seat

### STRUCTURE

Ø 16 mm and 2 mm thick rounded steel tube combined with 8 mm thick solid rod. Chromed finish. Polyamide floor support with ball-joints for all surfaces providing stability.



Structure

### TABLE

Ø 16 and 2 mm thick steel tube structure, combined with 8 mm thick steel solid rod. Chromed finish. 19 mm thick particle board desk top, with 2 mm thick thermofused edges around the perimeter, or natural wooden board. Ø 80 cm desk.



Table top

### UPHOLSTERY

Backrest and seat available for all the fabrics range of Forma 5, including a wide range of fabrics (yarn, fireproof fabrics) and leathers Consult fabrics brochure and Forma 5 Pricelist. The Group 1, 2, 3, 4, 5 and 6 fabrics of Forma 5 are supplied by the manufacturer company Camira. Although our fabrics brochure includes a selection of the Camira fabrics, if the customer requires another specific, Forma 5 will upholster any of its fabrics in any fabric from Camira catalog.

### PACKING

The armschairs are delivered in individual boxes, which protect them during the transport. The cardboard used is 100% recyclable.



Life Cycle Analysis  
**Program In**



RAW MATERIALS		
Raw Material	Kg	%
Steel	5,32 Kg	58%
Uphols./Fulling	3,78 Kg	41%
Wood	0,10 Kg	1%

% Recycled materials= 15%  
 % Recyclable materials= 36%

## Ecodesign

Results reached during the life cycle stages



**Steel**  
 15%-99% recycled material.

**Paintings**  
 Podwer painting without COV emissions

**Plastic**  
 30%-40% recycled material.

**Upholsteries**  
 Without COV emissions and certified by Okotext.

**Staff material**  
 Without HCFC and certified by Okotext.

**Packings**  
 100% recyclable with inks with no solvents.



## PRODUCTION

### Raw materials use optimization

Board, upholstery and steel tubes cut.

### Renewable energies use

reducing the CO2 emissions. (Photovoltaic panels)

### Energy saving measures

in all production process

### COV global emission reduction

of the production processes by 70%.

### Podwer painting

recovery of 93% of the non deposited painting

### Glue removal from the upholstery

The facilities have an internal sewage for liquid waste.

### Green points

at the factory

### 100% waste recycling

at production process and dangerous waste special treatment.



## TRANSPORT

### Cardboard use optimization

of the packings

### Cardboard and packing materials use reduction

### Flat packings and small bulks

to optimize the space.

### Solid waste compacter

which reduces transport and emissions.

### Light volumes and weights

### Transport fleet renewal

reducing by 28% the fuel consumption.

### Suppliers area reduction

Local market power and less pollution at transport.



## USE

### Easy maintenance and cleaning

without solvents.

### Forma 5 guarantee

### The highest quality

for materials to provide a 10 year average life of the product.

### Useful life optimization

of the product due to a standardized and modular design.

### The boards

with no E1 particle emission.



## END LIFE

### Easy unpacking

for the recyclability or compound reuse.

### Piece standardization

for the use.

### Recycled materials used for products (% recyclability):

Steel is 100% recyclable.

Plastics are from 70 to 100% recyclable.

### With no air or water pollution

while removing waste.

### Returnable, recyclable and reusable packing

### Product recyclability 36%

# CHAIR MAINTENANCE AND CLEANING GUIDE

LINES FOR A CORRECT CHAIR CLEANING AND MAINTENANCE, CONSIDERING THE DIFFERENT MATERIALS:

## FABRICS

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- 1 Vacuum often
- 2 Rub the dirty spot with a wet cloth with PH neutral soap.  
Test first on a hidden spot.
- 3 Dry foam for carpets can be alternatively used.

## PLASTIC PIECES

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Rub the dirty spots with a wet cloth with PH neutral soap.

Do not use abrasive products in any case.

## METAL PIECES

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- 1 Rub the dirty spots with a wet cloth with PH neutral soap.
- 2 Polished aluminium pieces can have their polish bak by covering and rubbing them with a dry cottom cloth.

Developped by GABRIEL TEIXIDÓ