

# always lounge

Chair





## Design

An easy form for an easy chair, the Always Lounge chair hides its complexity well. A very careful combination of shapes have created a lounge chair that is very comfortable and looks great from every angle. Always Lounge chair is available on 4 different base styles and being an upholstered product it is a true chameleon — frankly there is no reason to not have an Always Lounge chair.

## Technical

Always Lounge is upholstered over engineered foam with a steel frame core. There are 3 base options made from polyester powder coated steel, also available with a bright chrome finish. The timber base is constructed in through oak moulded plywood and has a mild steel sub-frame.

\*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

## Sizes



**01**  
**ALLOBST4**  
 always lounge chair  
 with white or black 4 leg base  
 metric (mm)  
 W790 D800 H930 Seat 420  
 imperial (in)  
 W31 D31.5 H36.5 Seat 16.5



**02**  
**ALLOBSL**  
 always lounge chair  
 with white or black sled base  
 metric (mm)  
 W790 D800 H930 Seat 420  
 imperial (in)  
 W31 D31.5 H36.5 Seat 16.5



**03**  
**ALLOBOAK**  
 always lounge chair  
 with oak plywood base  
 metric (mm)  
 W790 D800 H930 Seat 420  
 imperial (in)  
 W31 D31.5 H36.5 Seat 16.5



**04**  
**ALLOBSW**  
 always lounge chair  
 with white or black 4 star base  
 metric (mm)  
 W790 D800 H930 Seat 420  
 imperial (in)  
 W31 D31.5 H36.5 Seat 16.5

## Base Finish Options



4 Leg Base  
 Black, White or Chrome



4 Star Base  
 Black, White or Chrome



Wooden Base  
 Oak



Sled Base  
 Black, White or Chrome

## Other Options



2 Tone Upholstery

Always Lounge chair designed by naughtone

### general manufacture description

The Always Lounge chair body is a moulded foam shape. This has an internal steel frame for structure and secure connection to the base. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The Always Lounge 4 leg base is machine bent from mild steel tube and flat bar which is weld jointed together and polished by hand to a smooth surface. The base is then finished with either chrome plating or polyester powder coat. The Always seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

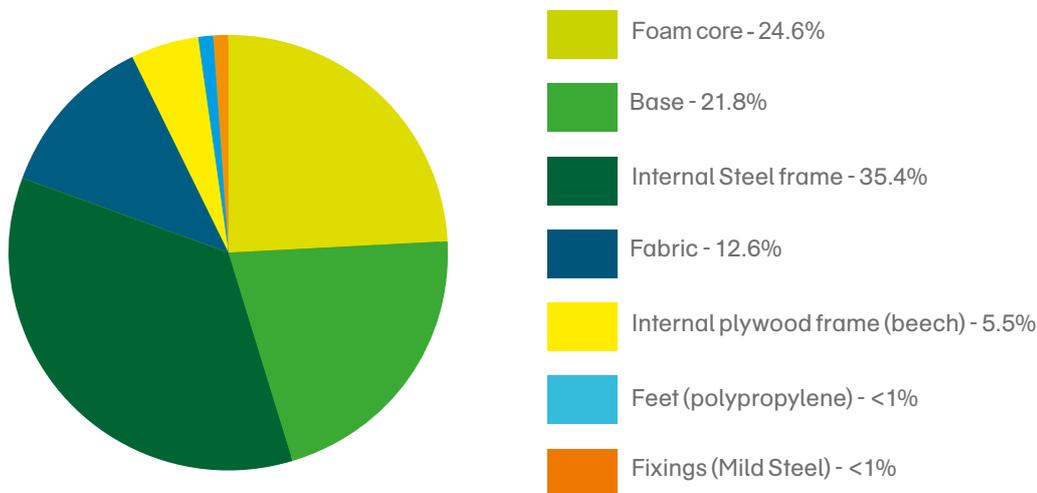
(Fabric is not included in these calculations as fabric is determined by the client – we offer standard ranges of 100% wool fabrics which are naturally sustainable and re-useable or compostable at the end of life).



### facts

- naughtone is FISP and ISO14001 certified
- 18.3kg Total weight
- 87.4% Recyclable (internal steel frame, base, foam, fixings & feet)
- 5.5% Compostable (plywood frame)
- 34.9% Recycled content (internal steel frame, base, chip foam & fixings)
- **5.5% Reuseable content**
- **148.3% Recycled & Recyclable content**

### contents



### support

further information for all our products can be downloaded from the website [www.naughtone.com](http://www.naughtone.com).

\* where sustainable sources are quoted and a chain of custody is required by a customer - this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.



Always Lounge chair designed by naughtone



### general manufacture description

The Always Lounge chair body is a moulded foam shape. This has an internal steel frame for structure and secure connection to the base. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

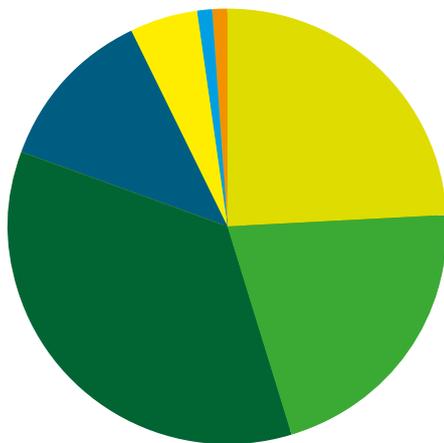
The Always Lounge sled base is machine bent from mild steel tube and flat bar which is weld jointed together and polished by hand to a smooth surface. The base is then finished with either chrome plating or polyester powder coat. The Always seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

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### facts

- naughtone is FISP and ISO14001 certified
- 18.3kg Total weight
- 87.4% Recyclable (internal steel frame, base, foam, fixings & feet)
- 5.5% Compostable (plywood frame)
- 34.9% Recycled content (internal steel frame, base, chip foam & fixings)
- **148.3% Recycled & Recyclable content**

### contents



	Foam core - 24.6%
	Base - 21.8%
	Internal Steel frame - 35.4%
	Fabric - 12.6%
	Internal plywood frame (beech) - 5.5%
	Feet (polypropylene) - <1%
	Fixings (Mild Steel) - <1%

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Always Lounge chair designed by naughtone

### general manufacture description

The Always Lounge chair body is a moulded foam shape. This has an internal steel frame for structure and secure connection to the base. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

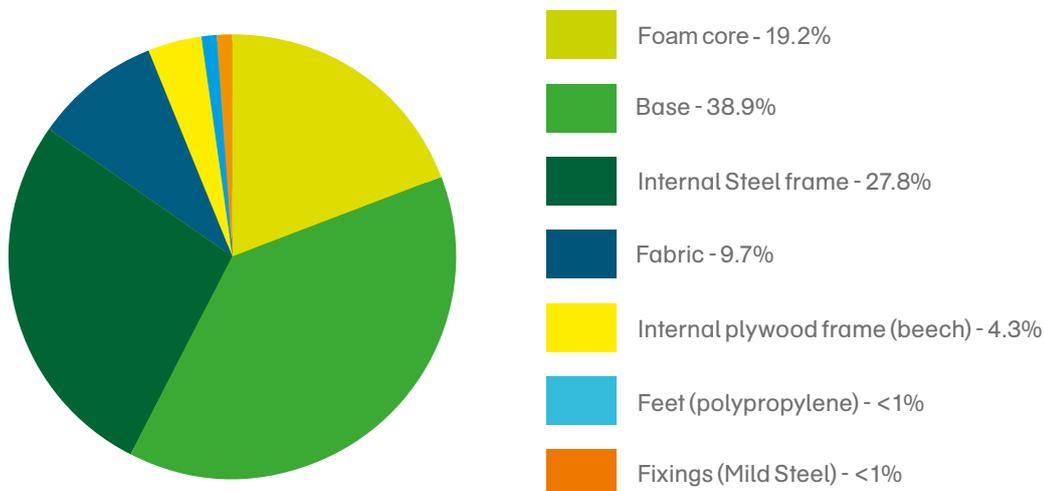
The Always Lounge chair swivel base is cut from mild steel plate and mild steel tubing. A separate swivel mechanism is pressed into the top of the tube before the top plate is attached. The base is then finished with either chrome plating or polyester powder coat. The components can be separated with hand tools for end of life recycling.

(Fabric is not included in these calculations as fabric is determined by the client – we offer standard ranges of 100% wool fabrics which are naturally sustainable and re-useable or compostable at the end of life).

### facts

- naughtone is FISP and ISO14001 certified
- 23.4kg Total weight
- 90.3% Recyclable (internal steel frame, base, foam, fixings & feet)
- 9.7% Compostable (plywood frame)
- 40.7% Recycled content (internal steel frame, base, chip foam & fixings)
- **4.3% Reuseable content**
- **131% Recycled & Recyclable content**

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Always Lounge chair designed by naughtone

### general manufacture description

The Always Lounge chair body is a moulded foam shape. This has an internal steel frame for structure and secure connection to the base. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The timber base is constructed with through oak structural plywood. The timber is sealed with spray matt lacquer. The Always seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

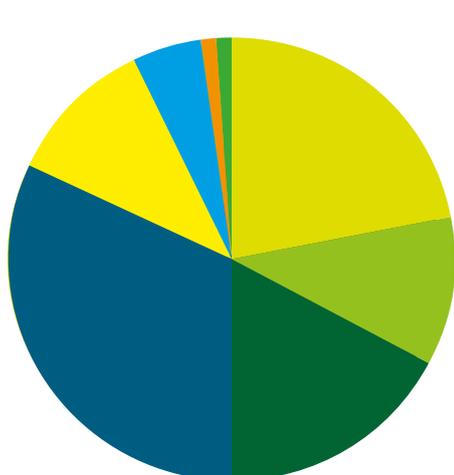
(Fabric is not included in these calculations as fabric is determined by the client – we offer standard ranges of 100% wool fabrics which are naturally sustainable and re-useable or compostable at the end of life).



### facts

- naughtone is FISP and ISO14001 certified
- 20kg Total weight
- 37.9% Recyclable (steel frame, foam, fixings, & feet)
- 16% Compostable (plywood frame & base)
- 30.5% Recycled content (steel frame, chip foam & fixings)
- 16% Reuseable content
- 68.4% Recycled & Recyclable content

### contents



	Foam core - 22.5%
	Base Plywood - 11%
	Base Steel - 17.5%
	Internal Steel frame - 32.5%
	Fabric - 11.5%
	Internal plywood frame (beech) - 5%
	Feet (polypropylene) - <1%
	Fixings (Mild Steel) - <1%

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